## **ArmaKleen Technical Service Report Summary**

Cleaning Trial Type: Aqueous

**Industry:** Drivetrain Systems Manufacturing

Segment: Transportation Equipment Manufacturing

Soil: Shop dirt, oil, grime, baked on carbon

Substrate: Aluminum

Description of Part(s): Rollers

Customer objective: Improve cleaning performance

Cleaner used:

10% by volume solution of ArmaKleen™ M-100 BCR

• 10% by volume solution of ArmaKleen™ MM-DIP

Machine used: Spray Under Immersion Washer (Graymills T12, Graymills T24, SK Model 81.8 w/ SUI)

Temperature used: 160°F

Time required: 30 minutes

Post Cleaning: Air pressure dried

**Recommendation to Customer:** The ArmaKleen Technical Center recommends using a 10% by volume solution of ArmaKleen™ M-100 BCR at 160°F in a Spray-Under Immersion Washer for a minimum of 30+ minutes

## **Before Picture**



## **After Picture**



Source: TSR #18-A-095